

QCM50 (K1/3/5) Parameter Data Function Block

12/2/2022

This document covers the installation and use of a function block for Siemen's TIA Portal software package. This function block handles acyclic IO-Link commands to and from a Banner QCM50 (K1/3/5) and allows the user to easily change QCM50 (K1/3/5) Parameter Data.

Each Banner IO-Link Device Parameter Data function block is meant to be used alongside a Banner IO-Link Device Master Control function block. This paper describes how to set up both blocks.

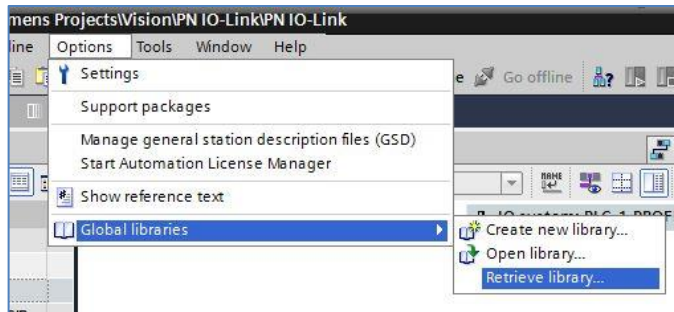
Components

Banner QCM50 Library.zal14

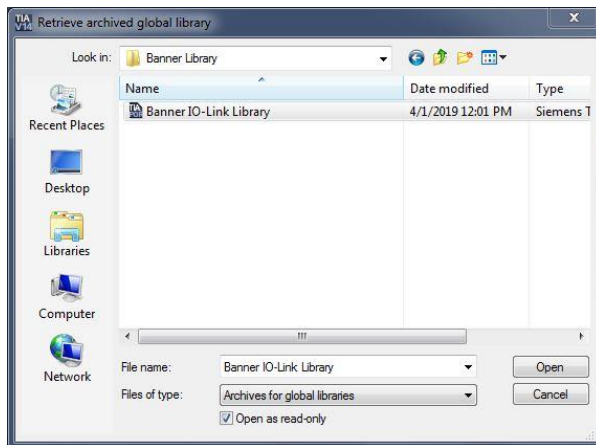
There are two methods for the parameter data. The first is used when creating a connection to Banner's IO-Link masters. The second set of instructions are for systems using other manufacturer's IO-Link masters.

Installation Instructions

1. Open a project.
2. Go to Options > Global Libraries > Retrieve Library.



3. Select the Banner QCM50 Library. Click Open.



4. The library is now accessible in the Libraries tab.
5. Go to page 3 for Banner IO-Link Masters and to page 8 for all other IO-Link Masters.

Setup of LE with a Banner DXMR90-4K

1. Go to Device and Networks to configure the DXMR90-4K. Add the DXMR90-4K if it has yet to be added to the system.
2. Add Banner IO-Link Master Info to Slot 1. This sets the DXMR90-4K for IO-Link mode.

Banner IO-Link Master Info_1	0	1	1...9	Banner IO-Link Master Info
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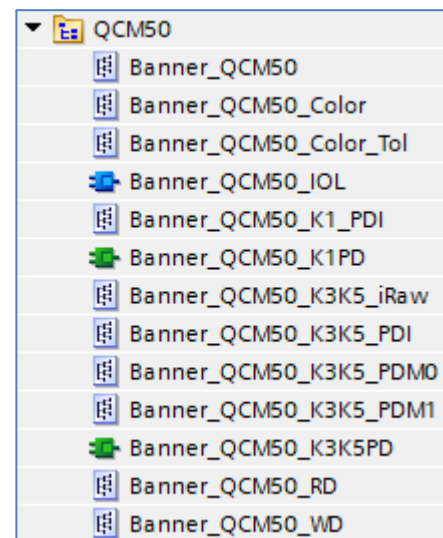
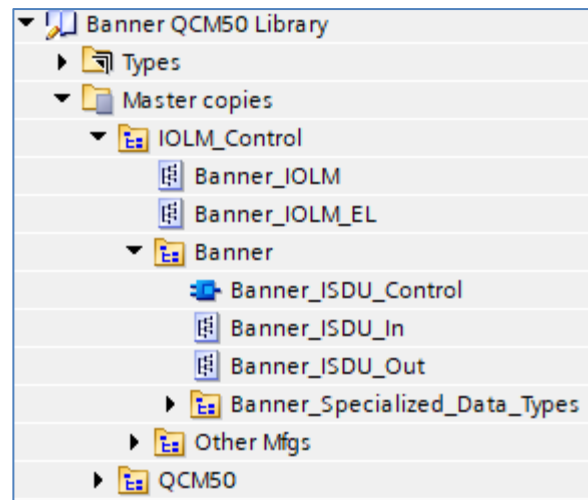
3. Open the IO-Link Generic Devices and select the proper module. The IO-Link ISDU 190/190 Byte_1 is required for this Function Block. Make note of the I address for the Slot 10. The inputs data starts at I185 while the outputs data starts at Q185 for this example.

IO-Link ISDU 190/190 Byte_1	0	10	185...380	185...380	IO-Link ISDU 190/190 Byte
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




































4. Drag the Banner_IOLM and Banner_IOLM_EL to the PLC Data Types area under your PLC. These are found in the IOLM_Control.
5. Open the Banner folder and drag the Banner_ISDU_Control to the Program blocks area.
6. Also move the Banner_QCM50_IOL to the Program blocks area.
7. Finally move the Banner_QCM50, Banner_QCM50_Color, Banner_QCM50_Color_Tol, Banner_QCM50_RD, Banner_QCM50_WD, Banner_ISDU_in, and Banner_ISDU_out to the PLC Data Types.
8. Go to PLC Tags. Create two tags. The first tag "IOLM1 ISDU In" and the second tag is "IOLM1 ISDU Out". Use the %I and %Q values from step 2.

IOLM1 ISDU In	"Banner_ISDU_In"	%I185.0
IOLM1 ISDU Out	"Banner_ISDU_Out"	%Q185.0

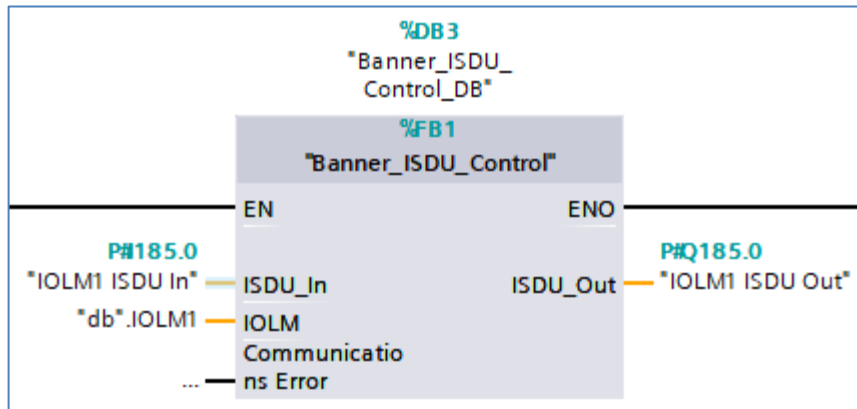
9. Go to Program blocks. Add a new Data block if necessary. In this example the new data block is named "db".
10. Create a tag with the type of "Banner_IOLM". This example uses IOLM1.



11. Expand the IOLM1 tag, then expand the Port Controlled section. The Port Controlled tag array determines which of the ports has a function block-controlled Banner IO-Link device plugged into it. Each Port Controlled array tag with **true** as the start value is considered to have such a device connected. Correctly setting this array allows the Device and IO-Link Master function blocks to control the device on that port. Errors will occur if a port without an IO-Link device is set to true.

db			
	Name	Data type	Start value
	 IOLM1	"Banner_IOLM"	
	 Port Controlled	Array[1..8] of Bool	
	 Port Controlled[1]	Bool	true
	 Port Controlled[2]	Bool	true
	 Port Controlled[3]	Bool	true
	 Port Controlled[4]	Bool	false
	 Port Controlled[5]	Bool	false
	 Port Controlled[6]	Bool	false
	 Port Controlled[7]	Bool	false
	 Port Controlled[8]	Bool	false
	 Port Activate	Array[1..8] of Bool	
	 Port Read Request	Array[1..8] of Bool	
	 Port Write Request	Array[1..8] of Bool	
	 Port RW Complete	Array[1..8] of Bool	
	 Port Device Read	Array[1..8] of Bool	
	 Transfer Data	Array[0..231] of B...	
	 Wr_Length	UInt	0
	 Rd_Length	UInt	0
	 IO-Index	Int	0
	 Reset	Bool	false

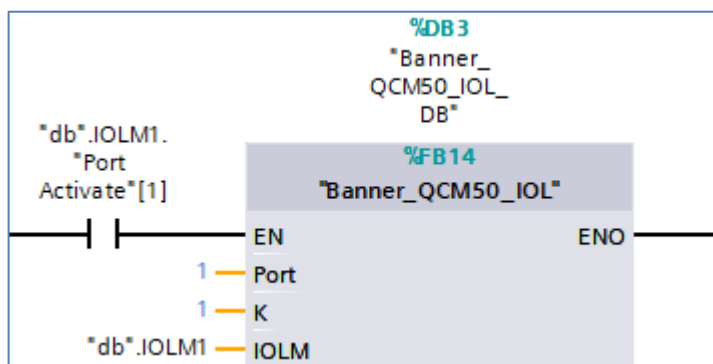
11. Next add the “Banner_ISDU_Control” function block to an OB ladder. You will be prompted to make a new data block. You now must define three input variables for this function block: ISDU_In, ISDU_Out, and IOLM.



12. Link the IOLM variable to the database IOLM tag created in step 7. While ISDU_In are linked to variables created in step 7.
13. Now add the “Banner_QCM50_IOL” function block to an OB ladder. You will be prompted to make a new data block. Type in the port number for the device, then link the “IOLM” variable to the IO-Link master variable created in step 10.

The next step, the Port Activate bit is added on the same rung as the QCM50 function block to ensure orderly behavior. The IO-Link Master function block will cycle through all ports, giving each connected device function block a time to shine.

Finally, is the K variable. This tells the function block which of the three possible QCM50 is connected. The options are 1, 2, and 3. These represent K1, K2, and K3.



14. The QCM50 Parameter Data function block is now set up. Compile the project and download it to the PLC. Go online, then open the QCM50 data block. When the function block starts out, it does an initial global read of all QCM50 information. The Read Data section of the data block shows this information.

Banner_QCM50_IOL_DB				
	Name	Data type	Start value	Monitor value
8	QCM50 Data	"Banner_QCM50"		
9	Initial Global Read	Bool	false	FALSE
10	Command	Int	0	20
11	Read Data	"Banner_QCM50_RD"		
12	Master Cycle Time	USInt	0	40
13	Min Cycle Time	USInt	0	40
14	M-Sequence Capability	USInt	0	1
15	IO-Link Version ID	USInt	0	17
16	Process Data Input Length	USInt	0	80
17	Process Data Output Length	USInt	0	0
18	Vendor ID Combined	UDInt	0	451
19	Vendor ID 1	USInt	0	1
20	Vendor ID 2	USInt	0	195
21	Device ID Combined	UDInt	0	463111
22	Device ID 1	USInt	0	7
23	Device ID 2	USInt	0	17
24	Device ID 3	USInt	0	7
25	Serial Number	String	"	'701750-000005'
26	Operating Temp	Int	0	51
27	Max Temp Since Restart	USInt	0	51
28	Min Temp Since Restart	USInt	0	21

The Write Data section of the data block shows all the writeable parameter data for the QCM50. Simply change a value here and it will be automatically written to the sensor via a one-time acyclic write through the IO-Link Master.

It is almost like the QCM50 is a PROFINET-speaking device!

Banner_QCM50_IOL_DB				
	Name	Data type	Start value	Monitor value
8	QCM50 Data	"Banner_QCM50"		
9	Initial Global Read	Bool	false	FALSE
10	Command	Int	0	20
11	Read Data	"Banner_QCM50_RD"		
12	Write Data	"Banner_QCM50_W..."		
13	System Command	USInt	0	0
14	Parameter Access Lock	Bool	false	FALSE
15	Data Storage Lock	Bool	false	FALSE
16	Local Parameterization Lock	Bool	false	FALSE
17	Local User Interface Lock	Bool	false	FALSE
18	ColorSetpoint	Array[1..12] of "Ba..."		
19	ColorTol	Array[1..12] of "Ba..."		
20	PNP NPN	USInt	0	0
21	Switching Freq Averaging	USInt	0	0
22	Binary Output	USInt	0	0
23	Detection Mode	USInt	0	0
24	Signal Quality Level	USInt	0	0
25	PD Mapping	USInt	0	0
26	Teach Channel	USInt	0	0
27	Input Config	USInt	0	0
28	Screensaver	USInt	0	0

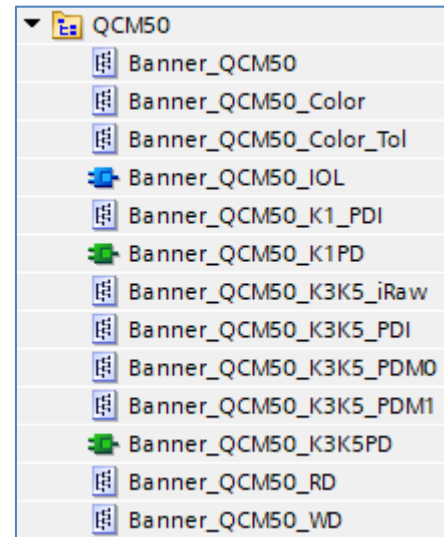
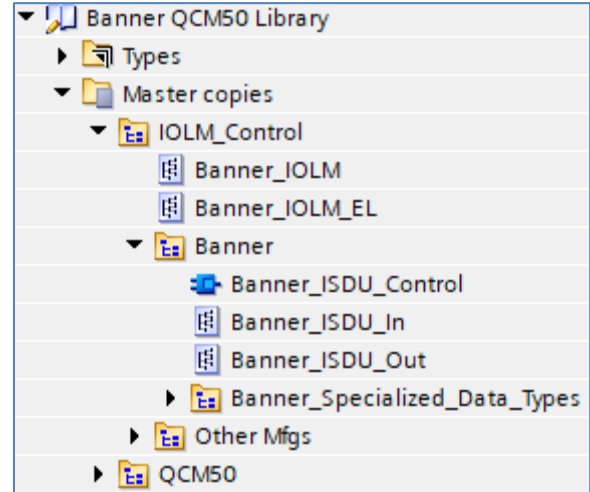
Setup of QCM50 with other IO-Link Masters

Additional Component Needed

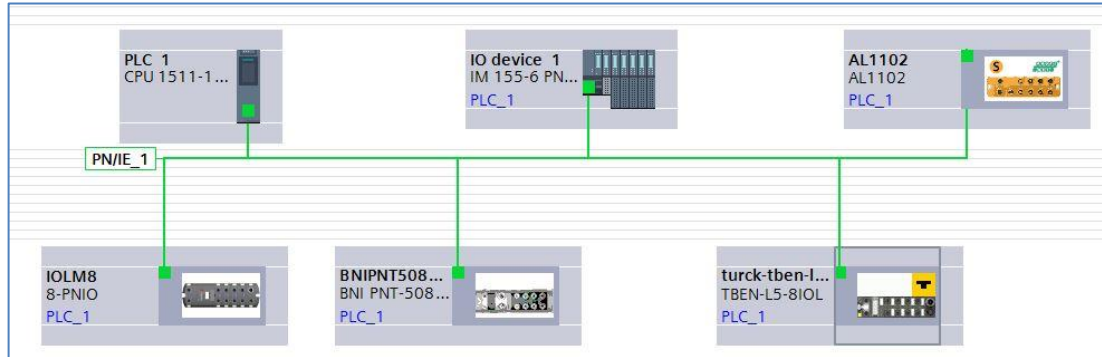
Siemens IO_LINK_DEVICE function block

Installation Instructions

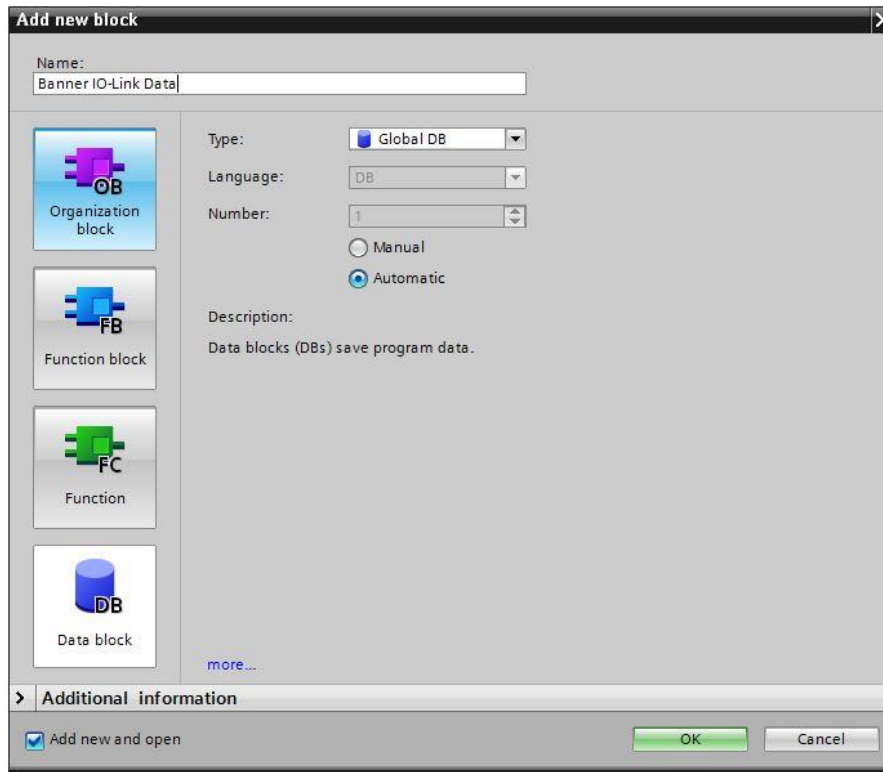
1. The Banner QCM50 Library will now be in the Global Library List. Expand the Master copies section. The QCM50 folder contains elements for both Process Data (for K1 and K3/5) and Parameter Data (for all) connections to a QCM50 sensor. As Parameter Data is the focus of this paper, we will concern ourselves with these six items: Banner_QCM50, Banner_QCM50_Color, Banner_QCM50_Color_Tol, Banner_QCM50_IOL, Banner_QCM50_RD, and Banner_QCM50_WD.
2. Drag Banner_QCM50_IOL to the Program Blocks area under your PLC.
3. Drag the Banner_QCM50, Banner_QCM50_Color, Banner_QCM50_Color_Tol, Banner_QCM50_RD, and Banner_QCM50_WD to the PLC Data Types area under your PLC.
4. We also must prepare for setting up the IO-Link Master. Go to the IOLM_Control section of the Banner IO-Link Library List.
5. Drag Banner_IOLM and Banner_IOLM_EL to the PLC Data Types area under your PLC.
6. Drag the Banner_IOLM_Control to the Program Blocks area under your PLC.
7. Finally, we must bring the Siemens-made IO_LINK_DEVICE function block specific to your PLC into our project. This can be found in a Siemens IO-Link Library. See their website for more details. Once that library is retrieved and opened, drag IO_LINK_DEVICE to the Program Blocks area under your PLC.



8. Go to Devices and networks to configure the system as necessary. Below is an example of what a configuration might look like. This example shows 5 different IO-Link Masters connected to the same PLC.



9. Go to Program blocks. Add a new Data block if necessary. In this example the new data block is named "Banner IO-Link Data".



10. In the new data block, create a new tag to represent the IO-Link Master, using the data type "Banner_IOLM". This example uses the tag name "IOLM5". A different IO-Link Master might be called IOLM1 or IOLM2, for instance.

Banner IO-Link Data		
	Name	Data type
1	Static	
2	IOLM5	"Banner_IOLM"

11. Expand the IOLM5 tag, then expand the Port Controlled section. The Port Controlled tag array determines which of the ports has a function block-controlled Banner IO-Link device plugged into it. Each Port Controlled array tag with **true** as the start value is considered to have such a device connected. Correctly setting this array allows the Device and IO-Link Master function blocks to control the device on that port. Errors will occur if a port without an IO-Link device is set to true.

Banner IO-Link Data				
	Name	Data type	Start value	Monitor value
2	IOLM5	"Banner_IOLM"		
3	Port Controlled	Array[1..8] of Bool		
4	Port Controlled[1]	Bool	false	
5	Port Controlled[2]	Bool	true	
6	Port Controlled[3]	Bool	false	
7	Port Controlled[4]	Bool	false	
8	Port Controlled[5]	Bool	false	
9	Port Controlled[6]	Bool	false	
10	Port Controlled[7]	Bool	false	
11	Port Controlled[8]	Bool	false	
12	Port Activate	Array[1..8] of Bool		
13	Port Read Request	Array[1..8] of Bool		
14	Port Write Request	Array[1..8] of Bool		
15	Port RW Complete	Array[1..8] of Bool		
16	Port Device Read	Array[1..8] of Bool		
17	Transfer Data	Array[0..231] of Byte		
18	Wr_Length	Int	0	
19	Rd_Length	Int	0	
20	IO-Index	Int	0	
21	Reset	Bool	false	

12. Next add the “Banner_IOLM_Control” function block to an OB ladder. You will be prompted to make a new data block. You now must define three input variables for this function block: CAP, ID Control state, and IOLM.

Defining an input variable for the fourth input, Communications Error, is optional.

The Client Access Point (CAP) varies, depending on the specific IO-Link Master used.

IO-Link Master	CAP
Balluff (BNI PNT-508-105-Z015)	255
Control (IOLMPN8P)	255
ifm (AL1102)	46080
Siemens (CM 4xIO-Link)	227
Turck (TBEN-L5-8IOL)	251

The ID Control state variable should be “true” if using an IO-Link Master from ifm; otherwise it should be set to “false”.

Link the “IOLM” input variable to the tag created in step 13.

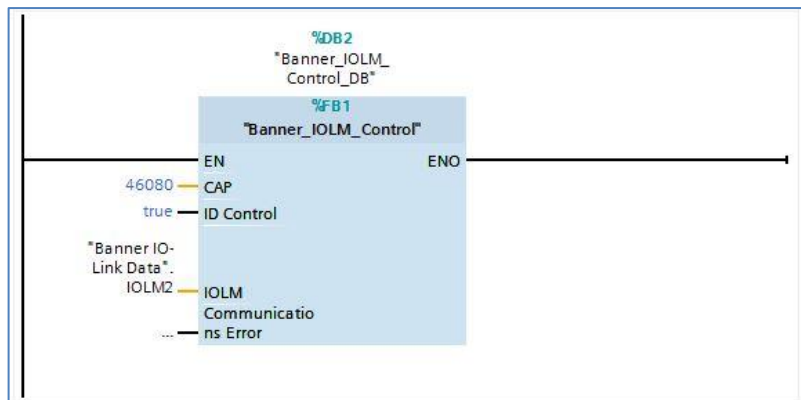


Figure 1: An example using an ifm IO-Link Master

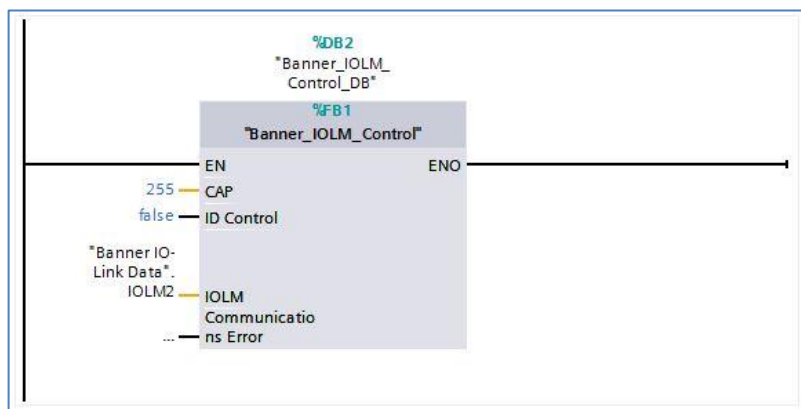


Figure 2: An example using a Balluff IO-Link Master

13. The ID Control true/false state is linked to an array called “ID_Array”, found in “Banner_IOLM_Control_DB”. This array contains the Hardware ID property of the PROFINET configuration.

See Appendix A for more information on how to find the correct value for your specific IO-Link Master.

In the case of an IO-Link Master from ifm, each port has a different Hardware ID and each number must be entered into the correct place. The example shown in Figure 3 is of an IO-Link device connected to port 6 of an ifm IO-Link Master. The ifm IO-Link Master’s port 6 Hardware ID is entered into the “ID_Array[6]” slot. This full array of different Hardware IDs, based on port used, is used when the “ID Control” variable is set to true (i.e. only when the IO-Link Master is from ifm).

IO-Link Masters from other vendors use a single Hardware ID value for all ports. In this case, the Hardware ID is entered into the “ID_Array[1]” slot of the array, regardless of the port to which the device is connected. This array is ignored (but the [1] slot is still important) when the “ID Control” variable is set to false.

▼ ID_Array	Array[1..8] of HW_IO	
■ ID_Array[1]	HW_IO	0
■ ID_Array[2]	HW_IO	0
■ ID_Array[3]	HW_IO	0
■ ID_Array[4]	HW_IO	0
■ ID_Array[5]	HW_IO	0
■ ID_Array[6]	HW_IO	279
■ ID_Array[7]	HW_IO	0
■ ID_Array[8]	HW_IO	0

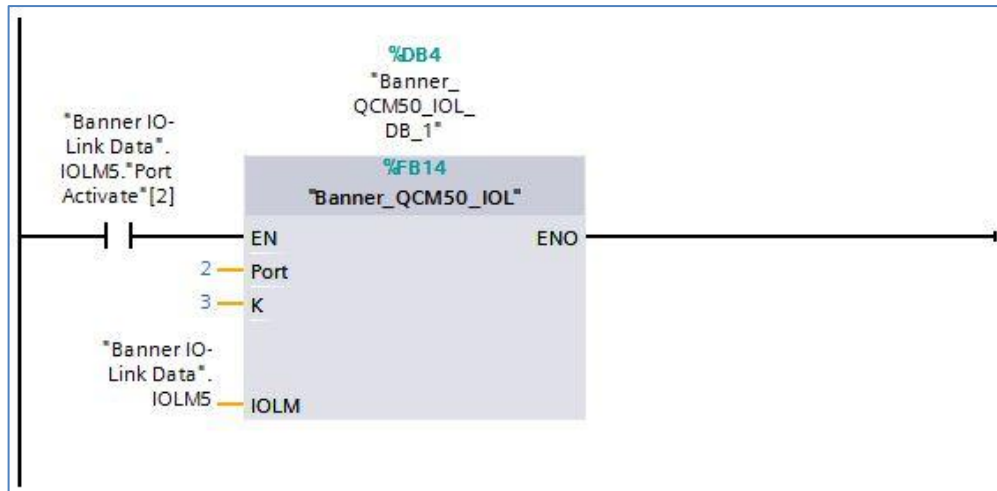
Figure 3: The ID_Array when using an ifm IO-Link Master; device attached to port 6

▼ ID_Array	Array[1..8] of HW_IO	
■ ID_Array[1]	HW_IO	309
■ ID_Array[2]	HW_IO	0
■ ID_Array[3]	HW_IO	0
■ ID_Array[4]	HW_IO	0
■ ID_Array[5]	HW_IO	0
■ ID_Array[6]	HW_IO	0
■ ID_Array[7]	HW_IO	0
■ ID_Array[8]	HW_IO	0

Figure 4: The ID_Array when using a Balluff IO-Link Master; device attached to any port (only ID_Array[1] is used)

14. Now add the “Banner_QCM50_IOL” function block to an OB ladder. You will be prompted to make a new data block. Type in the port number for the device and the “K” model of the sensor (1, 3, or 5), then link the “IOLM” variable to the IO-Link master variable created in step 13.

As a final step, the Port Activate bit is added on the same rung as the QCM50 function block to ensure orderly behavior. The IO-Link Master function block will cycle through all ports, giving each connected device function block a time to shine.



15. The QCM50 Parameter Data function block is now set up. Compile the project and download it to the PLC. Go online, then open the QCM50 data block. When the function block starts out, it does an initial global read of all QCM50 information. The Read Data section of the data block shows this information.

Banner_QCM50_IOL_DB				
	Name	Data type	Start value	Monitor value
8	QCM50 Data	"Banner_QCM50"		
9	Initial Global Read	Bool	false	FALSE
10	Command	Int	0	20
11	Read Data	"Banner_QCM50_RD"		
12	Master Cycle Time	USInt	0	40
13	Min Cycle Time	USInt	0	40
14	M-Sequence Capability	USInt	0	1
15	IO-Link Version ID	USInt	0	17
16	Process Data Input Length	USInt	0	80
17	Process Data Output Length	USInt	0	0
18	Vendor ID Combined	UDInt	0	451
19	Vendor ID 1	USInt	0	1
20	Vendor ID 2	USInt	0	195
21	Device ID Combined	UDInt	0	463111
22	Device ID 1	USInt	0	7
23	Device ID 2	USInt	0	17
24	Device ID 3	USInt	0	7
25	Serial Number	String	"	'701750-000005'
26	Operating Temp	Int	0	51
27	Max Temp Since Restart	USInt	0	51
28	Min Temp Since Restart	USInt	0	21

16. The Write Data section of the data block shows all the writeable parameter data for the QCM50. Simply change a value here and it will be automatically written to the sensor via a one-time acyclic write through the IO-Link Master.

It is almost like the QCM50 is a PROFINET-speaking device!

Banner_QCM50_IOL_DB				
	Name	Data type	Start value	Monitor value
8	QCM50 Data	"Banner_QCM50"		
9	Initial Global Read	Bool	false	FALSE
10	Command	Int	0	20
11	Read Data	"Banner_QCM50_RD"		
12	Write Data	"Banner_QCM50_W..."		
13	System Command	USInt	0	0
14	Parameter Access Lock	Bool	false	FALSE
15	Data Storage Lock	Bool	false	FALSE
16	Local Parameterization Lock	Bool	false	FALSE
17	Local User Interface Lock	Bool	false	FALSE
18	ColorSetpoint	Array[1..12] of "Ba..."		
19	ColorTol	Array[1..12] of "Ba..."		
20	PNP NPN	USInt	0	0
21	Switching Freq Averaging	USInt	0	0
22	Binary Output	USInt	0	0
23	Detection Mode	USInt	0	0
24	Signal Quality Level	USInt	0	0
25	PD Mapping	USInt	0	0
26	Teach Channel	USInt	0	0
27	Input Config	USInt	0	0
28	Screensaver	USInt	0	0

Appendix A

IO-Link Master Hardware ID Numbers

The Hardware ID number used in “ID_Array” in the “Banner_IOLM_Control_DB” function block is not trivial to find. Each manufacturer uses the Hardware Identifier of a slightly different subcomponent as the value required for our purposes. Furthermore, the Hardware Identifier numbers will change based on the number of devices in your configuration. These pictures show which subcomponent’s Hardware ID is relevant to the function block.

In each case, click on the hardware device from the “Devices & Networks” view. Click on “Properties”, then click on “System Constants” to see the screen shots below.

Balluff

Use the Hardware Identifier from the “BNI_PNT-508-105-Z015_1” Hw_SubModule. Type this number into the [1] slot of the ID_Array found in the “Banner_IOLM_Control_DB” data block.

The screenshot displays the SIMATIC Manager hardware configuration window for a Balluff BNI_PNT-508-105-Z015 device. The 'Device overview' table on the right lists the modules and their addresses. The 'System constants' table at the bottom lists the hardware identifiers for various components. The entry 'BNI_PNT-508-105-Z015_1' with hardware identifier 309 is highlighted in red.

Module	Rack	Slot	I address	Q address
BNI_PNT-508-105-Z015	0	0		
PN-IO	0	0 X1		
BNI_PNT-508-105-Z015_1	0	1		
IOL_I/O_32/32 byte_1	0	2	324...355	320...351
	0	3		
	0	4		
	0	5		
	0	6		
	0	7		
	0	8		
	0	9		
	0	10		
	0	11		

Name	Type	Hardware identi.	Used by	Comment
BNI_PNT-508-105-Z015-PN-IO-port_1_-M12	Hw_Interface	306	PLC_1	
BNI_PNT-508-105-Z015-PN-IO-port_2_-M12	Hw_Interface	307	PLC_1	
BNI_PNT-508-105-Z015-PN-IO	Hw_Interface	305	PLC_1	
BNI_PNT-508-105-Z015-Proxy	Hw_SubModule	304	PLC_1	
BNI_PNT-508-105-Z015-Head	Hw_SubModule	308	PLC_1	
BNI_PNT-508-105-Z015-BNI_PNT-508-105-Z015_1	Hw_SubModule	309	PLC_1	

Figure 5: Balluff BNI005H. Type this value into the “ID_Array[1]” location.

Control

Use the Hardware Identifier from the “Head” Hw_SubModule. Type this number into the [1] slot of the ID_Array found in the “Banner_IOLM_Control_DB” data block.

The screenshot displays the HW Config interface for an IOLM8 [8-PNIO] device. The 'Device overview' table on the right provides a summary of the hardware configuration:

Module	Rack	Slot	I address	Q address	Type
IOLM8	0	0			IO-Link Master
Interface	0	0 X1			IO-Link Interface
IO-Link In/Out 32 bytes_1	0	1	68...99	64...95	IO-Link In/Out
IO-Link In/Out 32 bytes_2	0	2	100...131	96...127	IO-Link In/Out
IO-Link In/Out 32 bytes_3	0	3	132...163	128...159	IO-Link In/Out
IO-Link In/Out 32 bytes_4	0	4	164...195	160...191	IO-Link In/Out
IO-Link In/Out 32 bytes_5	0	5	196...227	192...223	IO-Link In/Out
IO-Link In/Out 32 bytes_6	0	6	228...259	224...255	IO-Link In/Out
IO-Link In/Out 32 bytes_7	0	7	260...291	256...287	IO-Link In/Out
IO-Link In/Out 32 bytes_8	0	8	292...323	288...319	IO-Link In/Out
IO-Link In/Out 32 bytes_9	0	9			IO-Link In/Out
IO-Link In/Out 32 bytes_10	0	10			IO-Link In/Out

The 'System constants' table at the bottom lists hardware identifiers for the IOLM8 device. The 'IOLM8-Head' entry is highlighted in red, indicating the hardware identifier to be used for the ID_Array[1] location.

Name	Type	Hardware identi.	Used by	Comment
IOLM8-Interface-Port_1	Hw_Interface	274	PLC_1	
IOLM8-Interface-Port_2	Hw_Interface	275	PLC_1	
IOLM8-Interface	Hw_Interface	273	PLC_1	
IOLM8-Proxy	Hw_SubModule	272	PLC_1	
IOLM8-Head	Hw_SubModule	276	PLC_1	

Figure 6: Control IOLM8 PNIO. Type this value into the “ID_Array[1]” location.

Turck

Use the Hardware Identifier from the “Basic_1” Hw_SubModule. Type this number into the [1] slot of the ID_Array found in the “Banner_IOLM_Control_DB” data block.

The screenshot shows the Siemens STEP 7 HW Config interface. The main window displays a rack diagram with the Turck TBEN-L5-8IOL module installed. The 'Device overview' table on the right lists the module's components and their hardware identifiers. The 'System constants' table at the bottom lists the module's submodules, with 'tben-Basic_1' highlighted in red, showing its hardware identifier as 301.

Module	Rack	Slot	I address	Q address	Type
tben	0	0			Module
PN-HO	0	0 X1			PN-HO
Basic_1	0	Basic	33...36	33...34	Basic_1
	0	IO-Lin...			IO-Lin...
	0	IO-Lin...			IO-Lin...
	0	IO-Lin...			IO-Lin...
	0	IO-Lin...			IO-Lin...
IN 32 BYTE/OUT 32 BYTE_1	0	IO-Lin...	356...387	352...383	IN 32 BYTE/OUT 32 BYTE_1
	0	IO-Lin...			IO-Lin...
	0	Diagn...			Diagn...
	0	IO-Lin...			IO-Lin...

Name	Type	Hardware identi.	Used by	Comment
tben-PN-HO-Port_1	Hw_Interface	298	PLC_1	
tben-PN-HO-Port_2	Hw_Interface	299	PLC_1	
tben-PN-HO	Hw_Interface	297	PLC_1	
tben-Proxy	Hw_SubModule	296	PLC_1	
tben-Head	Hw_SubModule	300	PLC_1	
tben-Basic_1	Hw_SubModule	301	PLC_1	

Figure 3: Turck TBEN-L5-8IOL. Type this value into the “ID_Array[1]” location.

Siemens

Use the Hardware Identifier from the “CM_4xIO-Link_1” Hw_SubModule. Type this number into the [1] slot of the ID_Array ID_Array found in the “Banner_IOLM_Control_DB” data block.

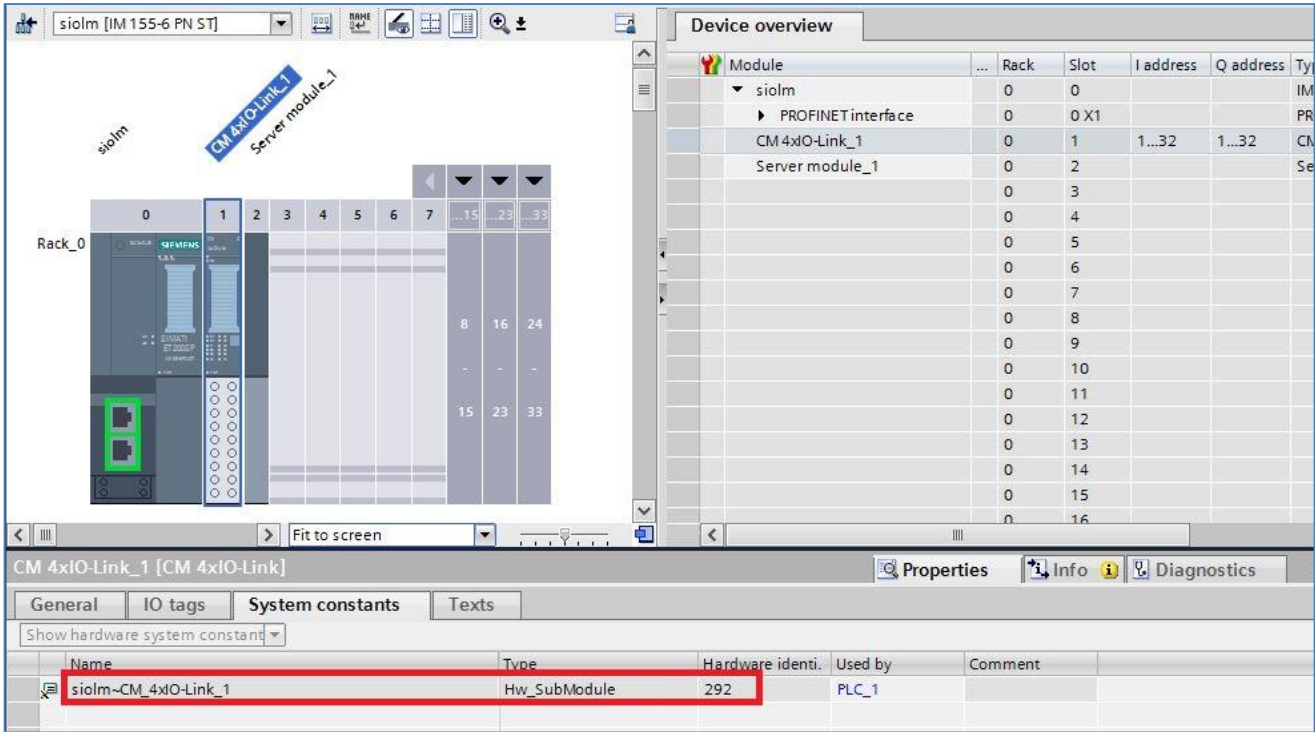


Figure 4: Siemens CM 4xIO-Link Master on ET-200SP. Type this value into the “ID_Array[1]” location.

ifm

Use the Hardware Identifier from the port to which the IO-Link Device you wish to control is connected Hw_SubModule. Each port is a different Hardware identifier. You will need to populate the ID_Array, found in the “Banner_IOLM_Control_DB” data block, with the correct values. In the example below, port 6 on the master has a Hardware ID of “279”. Thus, the [6] entry in the ID_Array variable should be set to “279”.

The screenshot displays the HW Config interface for an AL1102 [AL1102] device. The 'Device overview' table on the right lists the modules and their addresses. The 'IO-Link In 2 Byte + PQI' module is highlighted, showing its I address range as 68...70. Below this, the 'Properties' window shows the 'System constants' tab, which contains a table of hardware identifiers. The entry for 'AL1102-8_Ports_1~IO-Link_In__2_Byte_+_PQI' is highlighted with a red box, showing a hardware identifier of 279.

Module	Rack	Slot	I address	Q addr...
AL1102	0	0		
X1	0	0 X1		
8 Ports_1	0	1		
IO-Link Master	0	1 1		
	0	1 2		
	0	1 3		
	0	1 4		
	0	1 5		
	0	1 6		
IO-Link In 2 Byte + PQI	0	1 7	68...70	
	0	1 8		
	0	1 9		

Name	Type	Hardware identi.	Used by	Comment
AL1102-8_Ports_1~IO-Link_In__2_Byte_+_PQI	Hw_SubModule	279	LC_1	

Figure 5: ifm AL1102: each port on the ifm IO-Link Master has its own Hardware ID. Type these values into the correct “ID_Array[x]” location, where ‘x’ is the port number in question ([6] here, as the ports are labeled 2 through 9).